

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name ACETYLENE, DISSOLVED

Synonyms ACETYLENE ● DISSOLVED ACETYLENE ● ETHINE ● ETHYNE ● NARCYLENE

1.2 Uses and uses advised against

FUEL • WELDING APPLICATIONS Uses

1.3 Details of the supplier of the product

Supplier name **SUPAGAS**

Address 5 Benson Rd, Ingleburn, NSW, 2565, AUSTRALIA

(02) 8788 4444 Telephone (02) 8788 4445 Fax

http://www.supagas.net.au Website

1.4 Emergency telephone numbers

Emergency 1300 275 021

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Flammable Gases: Category 1 Gases Under Pressure: Dissolved gas Explosive with or without contact with air

Health Hazards

Not classified as a Health Hazard

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **DANGER**

Pictograms





Hazard statements

AUH006 Explosive with or without contact with air

H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

Prevention statements

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Response statements

P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

Page 1 of 7

P381 Eliminate all ignition sources if safe to do so.

ChemAlert.

SDS Date: 27 Feb 2020

Storage statements

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal statements

None allocated.

2.3 Other hazards

Asphyxiant. Effects are proportional to oxygen displacement.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ACETYLENE	74-86-2	200-816-9	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye Adverse effects not expected from this product.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained

Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not

breathing. Give oxygen if available.

Skin Adverse effects not expected from this product.

Ingestion Ingestion is not considered a potential route of exposure.

First aid facilities None allocated.

4.2 Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility / consciousness. Victim may not be aware of asphyxiation. In low concentrations may cause narcotic effects. Symptoms may include dizziness, headache, nausea and loss of co-ordination.

4.3 Immediate medical attention and special treatment needed

Treat for asphyxia.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve. If the gas source cannot be isolated, do not extinguish the flame, since re-ignition and explosion could occur. Await arrival of emergency services or manufacturer's advisor. Drench and cool cylinders with water spray from protected area at a safe distance. If it is absolutely necessary to extinguish the flame, use only a dry chemical powder extinguisher. Do not move cylinders for at least 24 hours. Avoid shock and bumps to cylinders.

5.2 Special hazards arising from the substance or mixture

Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

5.3 Advice for firefighters

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

5.4 Hazchem code

2SE

- 2 Fine Water Spray.
- S Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Dilute spill and run-off.
- E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES



SDS Date: 27 Feb 2020 Revision No: 3.1

6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Eliminate all sources of ignition. Consider the risk of potentially explosive atmospheres.

6.2 Environmental precautions

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3 Methods of cleaning up

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Use of safe work practices are recommended to avoid inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

7.2 Conditions for safe storage, including any incompatibilities

Do not store near incompatible substances and sources of ignition. Cylinders should be stored: upright, prevented from falling, in a secure area; below 65°C, in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits. Post "No Smoking or Open Flames" signs in the storage areas. Refer to applicable legislation on flammable storage quantity restrictions. Never transfer acetylene to another cylinder or other container.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Acetylene	SWA [AUS]	Asphyxiant			

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls

Provide suitable ventilation to minimise or eliminate exposure. Confined areas (e.g. tanks) should be adequately ventilated or gas tested. Flammable/explosive vapours may accumulate in poorly ventilated areas

areas

PPE

Eye / Face Wear safety glasses.

Hands Wear leather or cotton gloves.Body Wear coveralls and safety boots.

Respiratory If using product in a confined area, wear an Air-line respirator.







9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties



SDS Date: 27 Feb 2020 Revision No: 3.1

Page 3 of 7

9.1 Information on basic physical and chemical properties

COLOURLESS GAS Appearance SLIGHT ETHEREAL ODOUR Odour

Flammability EXTREMELY FLAMMABLE

-18°C Flash point

NOT AVAILABLE Boiling point Melting point NOT AVAILABLE **Evaporation rate NOT AVAILABLE NOT AVAILABLE** pН 0.906 (Air = 1)Vapour density NOT AVAILABLE Specific gravity SLIGHTLY SOLUBLE Solubility (water) 4700 kPa @ 25°C Vapour pressure

85 % Upper explosion limit Lower explosion limit 2.5 %

NOT AVAILABLE Partition coefficient

Autoignition temperature 305°C

Decomposition temperature NOT AVAILABLE **Viscosity** NOT AVAILABLE **Explosive properties** NOT AVAILABLE **Oxidising properties NOT AVAILABLE Odour threshold NOT AVAILABLE**

9.2 Other information

% Volatiles 100 % Sublimation temperature -81°C

10. STABILITY AND REACTIVITY

10.1 Reactivity

Forms explosive acetylides with copper, silver and mercury. Do not use alloys containing more than 65% copper.

10.2 Chemical stability

Stable under recommended conditions of storage. However, sensitive to heat or shock and may become explosive.

10.3 Possibility of hazardous reactions

Polymerises with evolution of heat. Avoid contact with curing agents, accelerators, and/or initiators.

10.4 Conditions to avoid

Avoid shock, friction, heavy impact, heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), copper, copper alloys (>70% copper), silver and mercury to form explosive acetylides. May decompose violently at high temperatures and/or pressures or in the presence of a catalyst.

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Based on available data, the classification criteria are not met. Acute toxicity

Skin Not classified as a skin irritant. Not classified as an eye irritant. Fve

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen. Not classified as a carcinogen. Carcinogenicity Reproductive Not classified as a reproductive toxin.

STOT - single Asphyxiant. Effects are proportional to oxygen displacement. Over exposure may result in dizziness,

drowsiness, weakness, fatigue, breathing difficulties and unconsciousness. exposure

STOT - repeated

exposure

Not classified as causing organ damage from repeated exposure.

SDS Date: 27 Feb 2020 Page 4 of 7 Revision No: 3.1



Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No ecological damage is expected to be caused by this product.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

This product is not expected to bioaccumulate.

12.4 Mobility in soil

Because of its high volatility, the product is unlikely to cause ground or water pollution.

12.5 Other adverse effects

No known effects from this product.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Cylinders should be returned to the manufacturer or supplier for disposal of contents.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1001	1001	1001
14.2 Proper Shipping Name	ACETYLENE, DISSOLVED	ACETYLENE, DISSOLVED	ACETYLENE, DISSOLVED
14.3 Transport hazard class	2.1	2.1	2.1
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

 Hazchem code
 2SE

 GTEPG
 2A1

 EmS
 F-D, S-U

Other information Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain

requirements which affect gas storage and transport. Special transport precautions: Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident

or an emergency.

Before transporting product containers: Ensure there is adequate ventilation. Ensure that containers are firmly secured. Ensure cylinder valve is closed and not leaking.

Ensure valve outlet cap nut or plug (where provided) is correctly fitted. Ensure valve protection device (where provided) is correctly fitted.



15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the

Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and

Labelling of Chemicals.

Inventory listings AUSTRALIA: AICS (Australian Inventory of Chemical Substances)

All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information

Application method: Never open an acetylene cylinder valve without the regulator attached. Gas regulator of suitable pressure and flow rating fitted to cylinder and manifold with low pressure gas distribution equipment which controls fuel gas mixture and flame. The regulator and other equipment must be compatible with the product and suited for the particular use. Never "sniff" acetylene as it may ignite spontaneously. Instead, carefully inspect the outlet and if there are any signs of dirt, blow it out with a jet of clean compressed air or nitrogen.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
Appreviations	ACGIT	American Conference of Governmental moustral riggerists

CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide
IARC International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit

pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average



SDS Date: 27 Feb 2020

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies 5 Ventnor Ave, West Perth Western Australia 6005 Phone: +61 8 9322 1711

Fax: +61 8 9322 1794 Email: info@rmt.com.au Web: www.rmtglobal.com

[End of SDS]



SDS Date: 27 Feb 2020